

Date: Tuesday, 14/10/2008 1:10:37 PM  
User: Julie Lecocq

# Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 42572		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D29322
This Issue	: 14/10/2008 S.O. No. :	Drawing Number	: D29322
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:
Previous Run	: 36875	Material	:
Written By	:	Due Date	: 31/10/2008 Qty: 2 Um: Each
Checked & Approved By	JLD 08.10.14		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2932-2UP B 41725

ET 08-10-20

2.0	D29322UP	206 Saddle Right side-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
unpainted

3.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: -PRIME  
-PAINT DELFLEET BLUE  
-CLEAR DELFLEET

MA

08 11 09

(2)

4.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

ET 08-11-10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
ID & STK USING NEW B/N

Sty21

PC 08/11/10 (2)

Date: Tuesday, 14/10/2008 1:10:38 PM  
User: Julie Lecocq

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 42572

Part Number: D29322

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



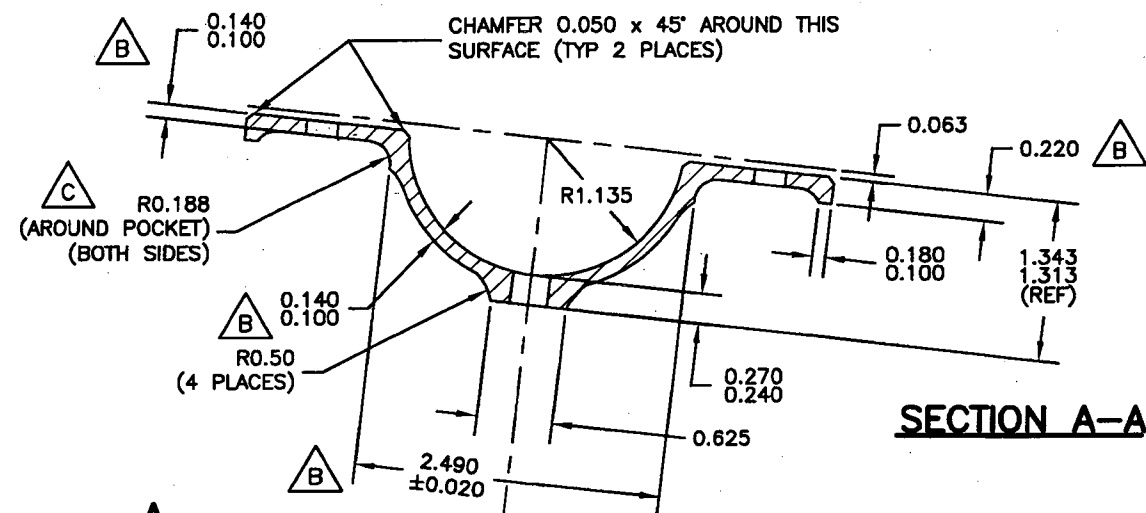
08/11/09 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

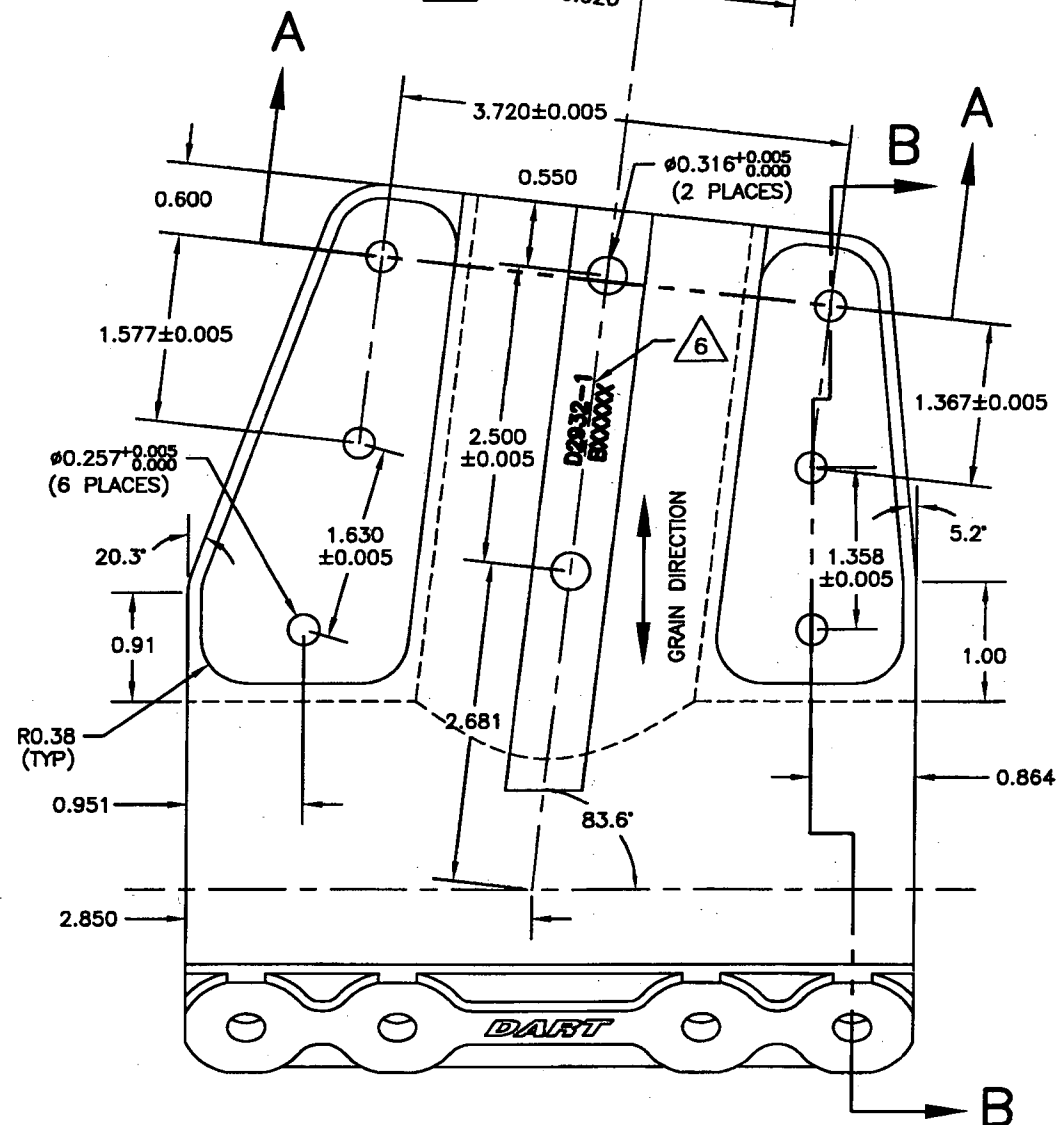
Job Completion



MF 08-11-10

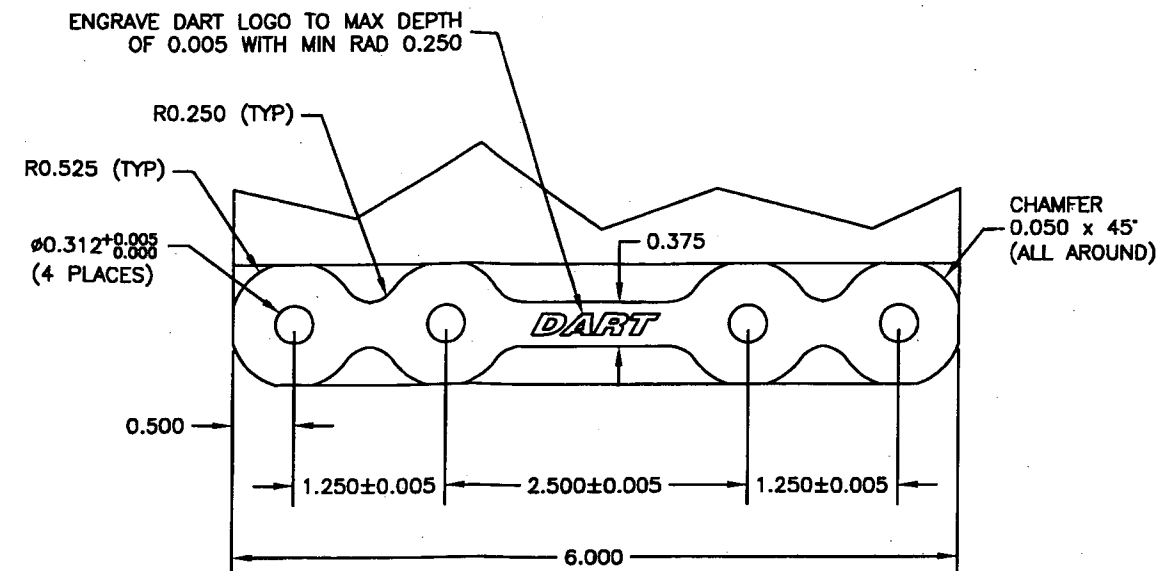
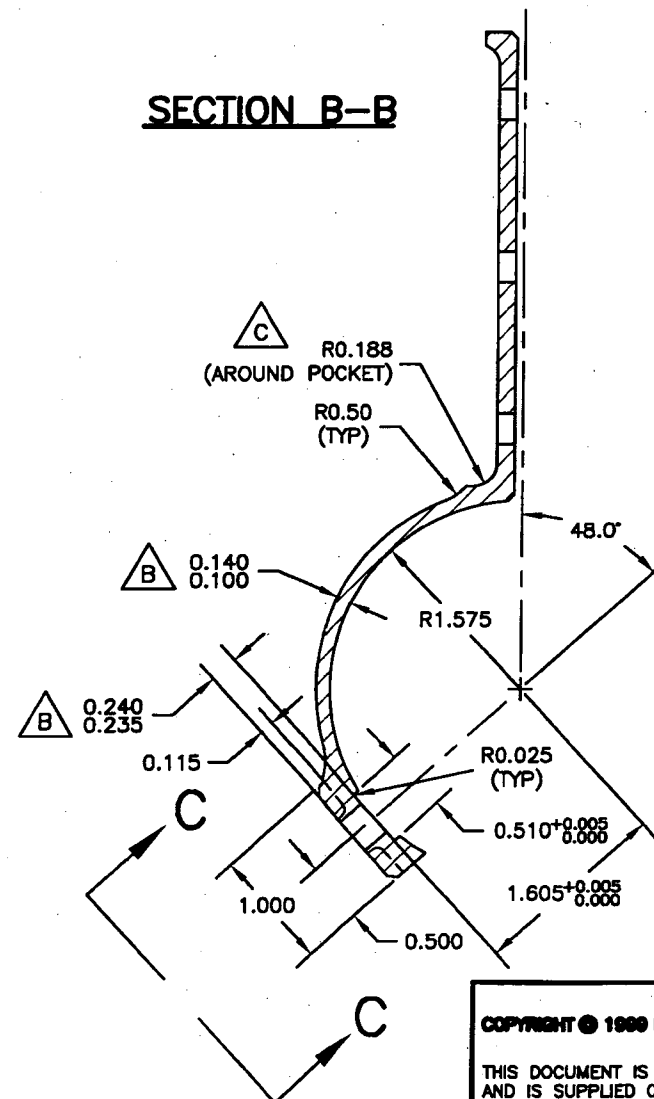


**SECTION A-A**



RELEASED  
07-02-12

**SECTION B-B**



**VIEW C-C**

**D2932-1 LH SADDLE (SHOWN)**  
**D2932-2 RH SADDLE (OPPOSITE)**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42572

**NOTES:**

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)  
(MAKE FROM D6101-003 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.10.29	NEW ISSUE
DESIGN	PH	DRAWN BY CB
CHECKED	PH	APPROVED
DATE	06.11.09	TITLE
		SADDLE OUTSIDE
		REV. C
		D2932
		SHEET 1 OF 1
		SCALE
		2:3

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